

Rolling Controls

DAS II Rolling Motors

DAS II Dominator System

The Airetool DAS II Dominator Tube Rolling System was designed to take pneumatic tube rolling technology to the next level using time proven Airetool rolling motors outfitted with on-board pneumatic control logic.

- Fully pneumatic system for fabrication shops and/or field service work.
- “Basic” unit works well with tube pulling, tube end facing, and orbital welding equipment.
- Greatly enhances the accuracy of tube rolling reducing costly rework of improperly rolled tubes.
- Increases expander life (up to 3X) compared to conventional hand-held equipment.
- Ergonomic design supports tool weight and torque reaction.
- Floor lock holds system in place for stability while rolling tubes.
- Right or left hand operation without conversion.
- Five foot vertical and horizontal reach.
- Available in three different configurations: Basic Unit*, Standard, Lubricator.



DAS II Component	DAS II Dominators		
	Basic Unit*	Standard	With Lube
Base	*	*	*
Tower	*	*	*
Articulating ToolArm	*	*	*
Filter & Lubricator (Tool)		*	*
Airetool Supply Hoses		*	*
Lubricator (Expander)			*

*The basic positioning unit can be used to support a wide variety of tube service tools including drills, end facers, tube cutting tools, tube pulling rams, and tube cleaning motors

Model Number	Order Number	Movement				Lift Capacity		Operating Pressure		Operating Hose		Allowable Torque	
		Vertical		Horizontal		lbs.	kg	PSI	Bar	in.	mm	ft.-lbs.	Nm
		ft.	m	ft.	m								
Automatic Tube Rolling System Less DAS II Airetool													
DAS II Dominator	5526081	5.0	1.5	5.0	1.5	55	25	90	6.2	3/4	19.1	125	169
DAS II Dominator w/lube	5526140	5.0	1.5	5.0	1.5	55	25	90	6.2	3/4	19.1	125	169
Basic Positioning Unit*													
DAS II Dominator Basic Unit	5529158	5.0	1.5	5.0	1.5	55	25	90	6.2	3/4	19.1	125	169