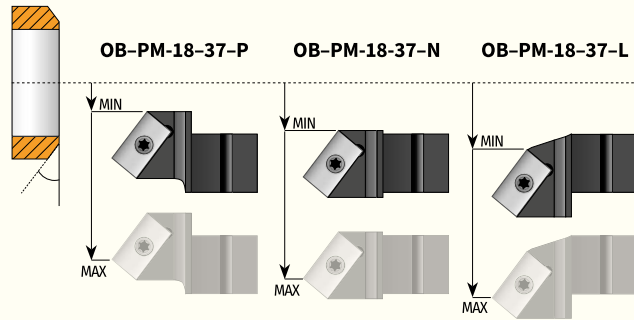


📌 Holders for PanelMill and PanelMill PF

It is highly recommended to use on this machine inserts made by KRAIS with ALNOVA coating by OERLIKON .

OUTSIDE BEVELING HOLDERS

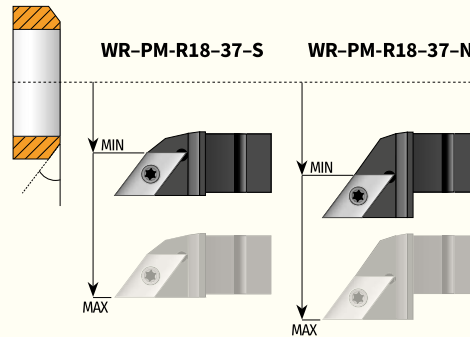
Cutting edge length: 12 mm, standard angle: 37,5° (others on request)



HOLDER NO.	BIT	HEAD	RANGE [MM]		RANGE [INCH]		DEGREE*
			MIN	MAX	MIN	MAX	
OB-PM-18-37-P	CDI	64	0,00	47,00	0,000	1,850	30; 37,5
	CDI	99	0,00	85,00	0,000	3,346	30; 37,5
OB-PM-18-37-N	CDI	64	11,00	56,50	0,433	2,224	30; 37,5
	CDI	99	11,00	95,00	0,433	3,740	30; 37,5
OB-PM-18-37-L	CDI	64	20,00	65,50	0,787	2,579	30; 37,5
	CDI	99	20,00	104,00	0,787	4,094	30; 37,5

OUTSIDE BEVELING HOLDERS

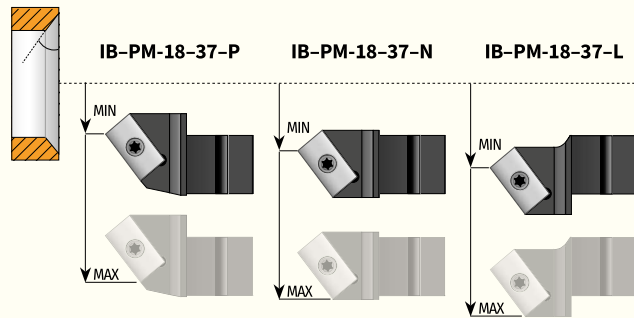
Cutting edge length: 10 mm, standard angle: 37,5° (others on request)



HOLDER NO.	BIT	HEAD	RANGE [MM]		RANGE [INCH]		DEGREE*
			MIN	MAX	MIN	MAX	
WR-PM-R18-37-S	WRIL	64	22,00	66,00	0,866	2,598	30; 37,5
WR-PM-R18-37-N	WRIL	64	36,00	80,00	1,417	3,150	30; 37,5
WR-PM-R18-37-N	WRIL	99	36,00	116,00	1,417	4,567	30; 37,5

INSIDE BEVELING HOLDERS

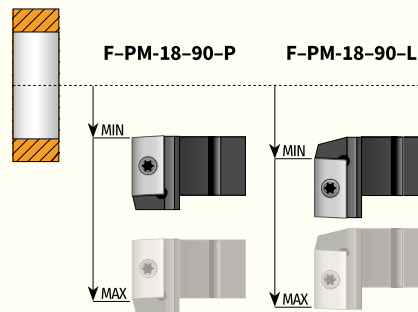
Cutting edge length: 12 mm, standard angle: 37,5° (others on request)



HOLDER NO.	BIT	HEAD	RANGE [MM]		RANGE [INCH]		DEGREE*
			MIN	MAX	MIN	MAX	
IB-PM-18-37-P	CDI	64	10,00	56,00	0,394	2,205	30; 37,5
	CDI	99	10,00	95,00	0,394	3,740	30; 37,5
IB-PM-18-37-N	CDI	64	20,00	65,00	0,787	2,559	30; 37,5
	CDI	99	20,00	104,00	0,787	4,094	30; 37,5
IB-PM-18-37-L	CDI	64	35,00	79,00	1,378	3,110	30; 37,5
	CDI	99	35,00	115,00	1,378	4,528	30; 37,5

FACING HOLDERS

Cutting edge length: 15 mm, standard angle: 90,0°



HOLDER NO.	BIT	HEAD	RANGE [MM]		RANGE [INCH]		DEGREE*
			MIN	MAX	MIN	MAX	
F-PM-18-90-P	CDI	64	0,00	53,00	0,000	2,087	90
	CDI	99	0,00	88,00	0,000	3,465	90
F-PM-18-90-L	CDI	64	20,00	80,00	0,787	3,150	90
	CDI	99	20,00	116,00	0,787	4,567	90